

RION®

RION SPORTS PRODUCTS CO.,LTD.
泉州市锐力体育用品有限公司

RELYON®

RELYON IMPORT & EXPORT CO.,LTD.
福建锐红进出口贸易有限公司

RADE®

RADE SPORTS PRODUCTS CO.,LTD.
泉州市锐德体育用品有限公司

RININ®

RININ SPORTS PRODUCTS CO.,LTD.
赣州市锐宁体育用品有限公司

RION®
SPORTSWEAR



RION® SPORTSWEAR



SPECIALIZE IN
PROFESSIONAL ACTIVEWEAR

RION SPORTS PRODUCTS CO.,LTD.

QUANZHOU, CHINA

Rion Sports was established in 2012, the predecessor is Huaxia Garments Co., Ltd., which was established in 1989. The company has registered capital of 20 million RMB, with workshop 15,000 M². The annual turnover reached 30-35 million USD.

RION® SPORTSWEAR



RUNNING WEAR



YOGA WEAR



FITNESS WEAR



CYCLING WEAR



ATHLEISURE WEAR



SPORTS UNDER-WEAR



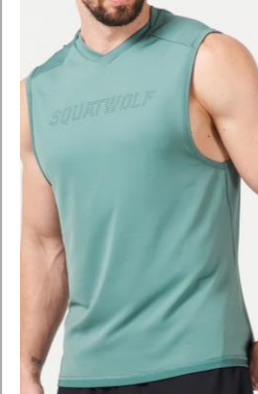
TEAM WEAR



RION® SPORTSWEAR

YOGA & FITNESS

FOCUS ON INNOVATIVE DESIGNS
AND FUNCTIONAL FABRICS



Athleisure

FOCUS ON FASHION DESIGNS
AND SUSTAINABLE FABRICS



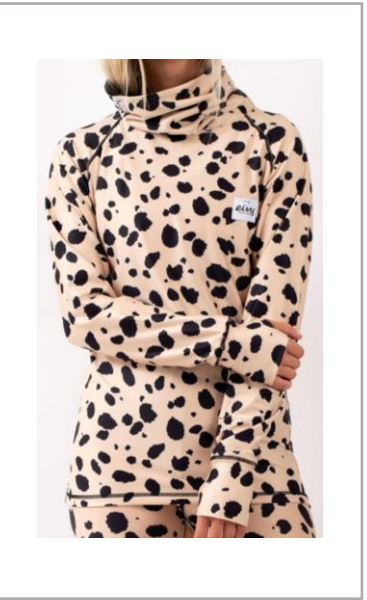
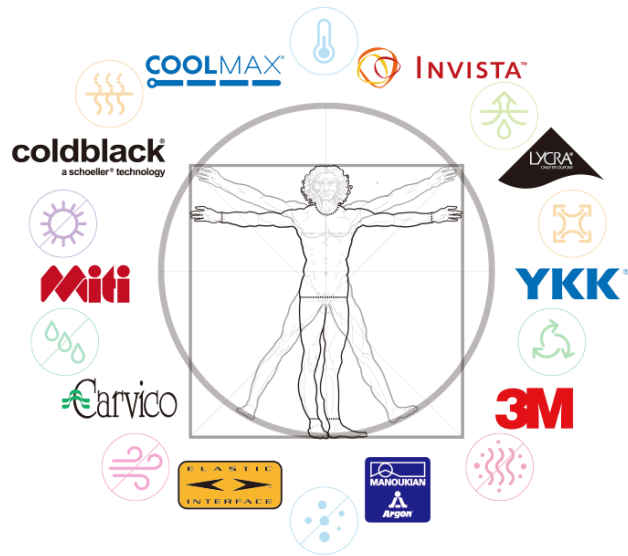
RUNNING & TRAINING

FOCUS ON INNOVATIVE DESIGNS
AND FUNCTIONAL FABRICS



CYCLING & SPORTS UNDERWEAR

FOCUS ON INNOVATIVE DESIGNS
AND FUNCTIONAL FABRICS



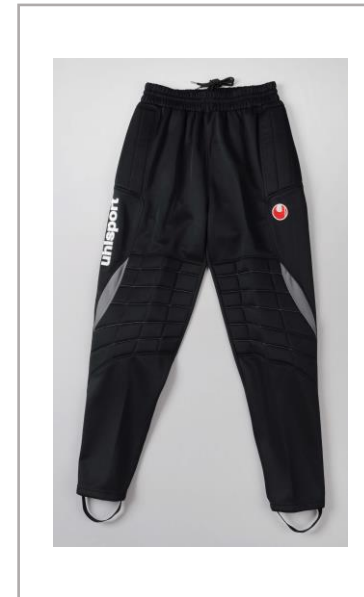
RION® SPORTSWEAR

TEAMWEAR

FOCUS ON INNOVATIVE DESIGNS
AND FUNCTIONAL FABRICS



coldblack®
a schoeller® technology



RION® SPORTSWEAR

PARTNER WITH LEADING BRANDS AND RETAILERS

Reebok

stadium®

CRAFT

FILA

INTERSPORT®

ZARA

OYSHO

LE COQ SPORTIF

umbro

SUPERDRY

EVERLAST

saucony®

Columbia

GYMSHARK

diadora

CASTORE

2XU

Tommy John®

SAYSKY
copenhagen

BJÖRN BORG

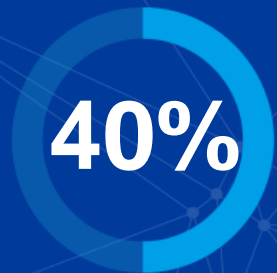
ZYIA
ACTIVE

SQUATWOLF

hind

ROCKWEAR

GLOBAL MARKET



EUROPE



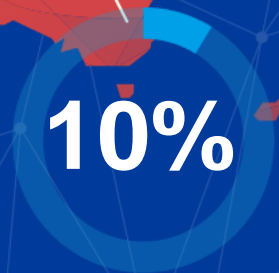
NORTH
AMERICA



AUSTRALIA



SOUTH
AMERICA



OTHER

26

PRODUCTION
LINES

500K+

PCS/MONTHLY
OUTPUT

+2

BRANCH FACTORIES



TECHNICAL EQUIPMENT

Fabric Inspection

Flatlock

Laser cutting

Auto Fabric Spreading

Transfer paper printer

Auto cutting & sewing elastic

Auto Digital Cutting

Paper pattern printer

Sublimation print



Laser cutting and seamless bonding workshop



Tested for harmful substances
according to Oeko-Tex® Standard 100
13.HCN.23269 Hohenstein
13.HCN.53508 Hohenstein
according to Oeko-Tex® Standard 100
tested for harmful substances



Business Social Compliance Initiative
B2C1



**PASSED
AUDIT
BY
INDEPENDENT
ORGANIZATIONS**

RION SPORTS PRODUCTS CO.,LTD.

Sustainable Goals



GHG Emission Reduction System



Emission Monitor Equipment



Emission Reduction System Collect The Data On Electricity And Water Consumption In Real Time

Adopt Verified Green Electricity



This Redemption Statement has been produced for

RION SPORTS PRODUCTS CO.,LTD.

by

CLIMATE BRIDGE (SHANGHAI) LTD

confirming the Redemption of

650.000000

I-REC Certificates, representing 650.000000 MWh of electricity generated from renewable sources

This Statement relates to electricity consumption located at or in

No. 168 Chongrong Street, Detai Road, Quanzhou Economic and Technological Development Zone, Quanzhou, Fujian China

in respect of the reporting period

2023-01-01 to 2023-12-31

The stated Redemption Purpose is

Only consumption for Stadium's Products



PRODUCT PASSPORT

Care Label QR Code



Digital Care Label



XiPHOO
Trusted Products



Activated QR Code

Brands

+ Transparency

+ Sustainability

+ Marketing

Digital Product Passport

Certificates

Supply chain info

...

Resell

Repair

Recycling

...

Cross-Selling

Social Media

Direct Customer Contact

...

Product Passport



**Model: Crossroad
Spin Tee**
Color: Orchid
Size: small
[Materials](#)

The Global Recycled Standard

act now

The First
Circular
Player Outfits

follow us



how we recycle



our stores





CANTON FAIR

GUANZHOU, CHINA



MAGIC SHOW

LAS VEGAS, USA



ISPO

MUNCHEN, GERMANY

OUR BOOTHS

ATTENDING ANNUAL EXHIBITIONS TO STAY ABREAST
OF THE LATEST TRENDS AND TECHNOLOGIES

OUTDOOR

BY ISPO
MUNCHEN, GERMANY



RION® SPORTSWEAR



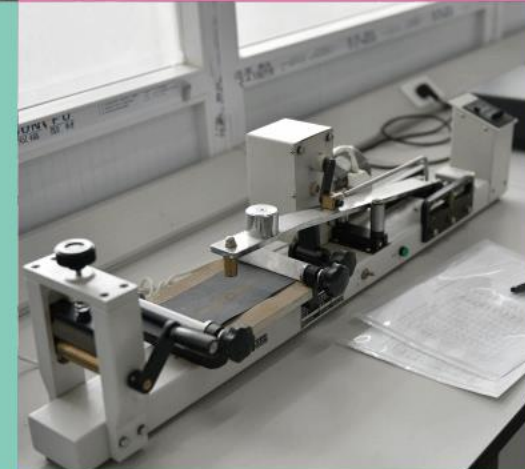
INTERNAL TESTING

RION SPORTS PRODUCTS CO.,LTD.

Color Fastness
To Perspiration



ANTI
PILLING



ANTI
PILLING

Color Fastness
To Anti-
sublimation



Color Fastness
To Washing



QC PROCESS



Fabric & Trim

1



Cutting panel,
print &
embroidery

2



In-line
guidance

5



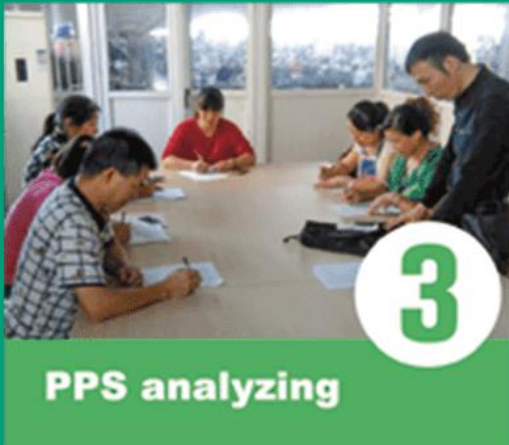
TOP approval

6



In-line inspection

7



PPS analyzing

3



Pre-production
meeting

4



Initial
inspection

8



Final
inspection

9



AQL 2.5

10



ORGANIZED WORKFLOW AND SCHEDULE

ENSURE ON-TIME DELIVERY

锐力体育用品有限公司
工序测秒图
Production flow chart — lead time checking chart

货号: WRST 客户: 瑞典

1 裁剪
2 验白片
3 合后浪插片
4 30 合前后浪
5 110 合底档
6 60 面缝拼接
7 60 里缝拼接
8 30 锁眼+衬*2
9 60 腰上口暗缝
10 23 剪接烫腰内橡筋
11 70 车腰内橡筋+记号
12 60 腰内单层压线
13 60 腰下口固定
14 10 翻裤子
15 72 坎脚口
16 60 锁上腰+记号
17 25 订标+记号
18 55 腰下口压线
19 15 剪断腰绳
20 55 穿腰绳打结

C1 50 检验
C2 65 整烫
C3 40 总检
C4 80 包装
C5 20 扣腰上下固定线

锐力体育用品有限公司
排车图
Production flow chart — Work and facility allocation

客户: 瑞典 计划号: 13080 组别: 12

款式	运动长裤	款号	WRST	车缝人数	14
分拆数量				4000	

锐力体育用品有限公司
编排表
Production flow chart — Work allocation

客户: 瑞典 计划号: 13080 款号: WRST 总数量: 4000

序号	工序名称	设备
1	合前后浪	专机
2	合后浪插片	专机
3	合底档	专机
4	面缝拼接	专机
5	里缝拼接	专机
6	腰上口暗缝	铁边
7	剪接烫腰内橡筋	平车
8	车腰内橡筋+记号	平车
9	腰内单层压线	坎车
10	腰下口固定	平车
11	翻裤子	手工
12	锁上腰+记号	铁边
13	坎脚口	坎车
14	腰下口压线	坎车
15	剪断腰绳	手工
16	穿腰绳打结	手工

锐力体育用品有限公司
缝制生产
Production schedule management

计划号	客户名称	跟单员	生产时间	货号	数量	外单日期	生产单位	人数
13076	瑞典	郑海花	2016年10月2日	M8H+	5063	18.0	郑海花	14
13077	瑞典	郑海花	2016年10月2日	WLS	2390	35.0	黄西庆	10
13077	瑞典	郑海花	2016年10月2日	WLT	4021	24.0	黄西庆	6
13078	瑞典	郑海花	2016年10月2日		5076	15.0	杨海工	13
					5063	18.0	杨海工	13
					5063	18.0	廖明政	10
							黄日新	10
							郑海工	13
							廖明政	10
							黄日新	10
							郑海工	13
							廖明政	10
							黄日新	10

锐力体育用品有限公司
生产进度表
Production schedule management — Electric display

计划完成	目标产量	当时目标产量	实际完成	返工率	不良数	计划工作日期
1601	250	250	261	16.8	44	10月29日-11月8日
0	60	60	0	0	0	11月1日-11月10日
1008	450	450	89	23.5	21	11月4日-11月9日



Production Schedule Management



Standardized Operation process



ERP System

**Your Trusted Partner
for Innovative and Sustainable
Sports and Athleisure Wear**

